

Thread milling cutters

Thread milling cutters without chamfer for ISO metric threads



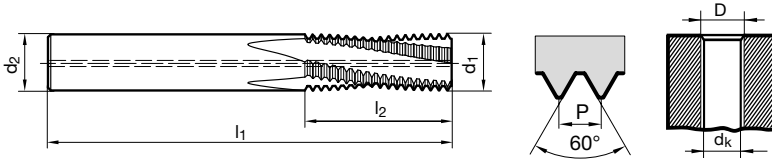
Catalogue no. 53860



P	M	K	N	S	H
●	○	●	●	○	≤ 55

Application recommendations page 30

- thread milling cutter without chamfer, with spiral flute and internal coolant (axial)
- for universal application
- extra long version for thread depths up to 2.5xD



Code no.	D	P mm	d1 mm	d2 mm	dk mm	l1 mm	l2 mm	Z
6.000	M6	1.000	4.800	6.000	5.00	54.000	16.500	3
8.000	M8	1.250	6.400	8.000	6.80	62.000	21.900	3
10.000	M10	1.500	7.950	10.000	8.50	74.000	26.300	3
12.000	M12	1.750	9.950	10.000	10.20	74.000	32.400	4
14.000	M14	2.000	11.200	12.000	12.00	90.000	37.000	4
16.000	M16	2.000	12.800	14.000	14.00	90.000	43.000	4
20.000	M20	2.500	14.950	16.000	17.50	102.000	48.800	4