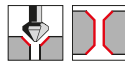


Deburring and chamfering tools

Deburring end mills 90°, spiral-fluted

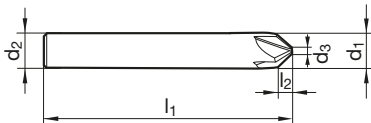


Catalogue no. 63399



P	M	K	N	S	H	Application recommendations page 100
●	●	○	●	●		

- use of the full cutting edge length through face cut, machining up to the component base
- positive rake angle and 5 different helix angles for smooth cutting and better surfaces on large chamfers
- HB surface clamping available on request



d1 js9 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	Z	Code no.
6.000	6.000	1.500	57.000	2.250	5	6.000
8.000	8.000	2.000	63.000	3.000	5	8.000
10.000	10.000	2.500	72.000	3.750	5	10.000
12.000	12.000	3.000	83.000	4.500	5	12.000
16.000	16.000	4.000	92.000	6.000	5	16.000
20.000	20.000	5.000	104.000	7.500	5	20.000