

VHM-HPC-Superstar Plus-Fräser (ungleiche Teilung) abgesetzt mit Schutzeckenradius

E.7768.1



Solid carbide HPC Superstar Plus end mills (unequal pitch), reduced
 Superstar Plus z węglika spiekanego czterostrzowy zredukowane do obróbki wysokowydajnej (HPC)
 Frese in MD superstar Plus, divisione irregolare, ribassate

Fresas de metal duro "Superstar Plus HPC" (división irregular), rebajada
 Karbür HPC Superstar-Plus (Düzensiz Ağiz Aralıklı) Freze, İnceltilmiş Şaft
 Фрезы концевые (35/38°) удлиненные „Superstar Plus“, DIN 6527L, для высокоскоростной обработки стал

Schnittwerte Seite 7.85
Cutting data page 7.85

Material	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.1	2.2	3.1	3.2
Material	3.3	4.1	4.2	4.3	4.4	4.5	4.6	5.1	5.2	6.1	6.2	6.3	



d1	l2	l3	l1	d2 h6	Zähne flutes	Artikelnummer Article-No.	€ Stück / piece
3.00	8.00	21.00	57.00	6.00	4	E.7768.1.0300	36.30
4.00	8.00	21.00	57.00	6.00	4	E.7768.1.0400	36.30
5.00	13.00	21.00	57.00	6.00	4	E.7768.1.0500	36.30
6.00	13.00	21.00	57.00	6.00	5	E.7768.1.0600	36.80
8.00	19.00	27.00	63.00	8.00	5	E.7768.1.0800	54.20
10.00	22.00	32.00	72.00	10.00	5	E.7768.1.1000	68.30
12.00	26.00	38.00	83.00	12.00	5	E.7768.1.1200	85.10
14.00	26.00	38.00	83.00	14.00	5	E.7768.1.1400	103.30
16.00	32.00	44.00	92.00	16.00	5	E.7768.1.1600	133.30
20.00	38.00	54.00	104.00	20.00	5	E.7768.1.2000	204.20

VHM-HPC-Superstar-Fräser (ungleiche T.) extra lang

E.7602.1

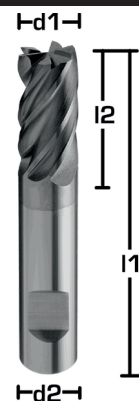


Solid carbide HPC Superstar end mills (unequal pitch), extra long
 Frezy Superstar z węglika spiekanego czterostrzowe bardzo długie do obróbki wysokowydajnej (HPC)
 Frese in MD superstar, divisione irregolare serie extra lunga

Fresas de metal duro "Superstar HPC" (división irregular), serie extra larga
 Karbür HPC Superstar (Düzensiz Ağiz Aralıklı) Freze, Extra Uzun
 Фрезы концевые (35/38°) удлиненн. „Superstar“, для высокоскор. обр. матер. до 45 HRC

Schnittwerte Seite 7.86
Cutting data page 7.86

Material	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.1	2.2	3.1	3.2
Material	3.3	4.1	4.2	4.3	4.4	4.5	4.6	5.1	5.2	6.1	6.2	6.3	



d1	Schutzfase protection chamfer	l2	l1	d2 h6	Artikelnummer Article-No.	€ Stück / piece
5.00	0.20	21.00	63.00	6.00	E.7602.1.0500	34.70
6.00	0.20	22.00	63.00	6.00	E.7602.1.0600	34.70
8.00	0.25	28.00	80.00	8.00	E.7602.1.0800	43.30
10.00	0.30	33.00	85.00	10.00	E.7602.1.1000	55.80
12.00	0.30	42.00	100.00	12.00	E.7602.1.1200	72.20
14.00	0.30	48.00	100.00	14.00	E.7602.1.1400	88.50
16.00	0.40	53.00	130.00	16.00	E.7602.1.1600	132.80
20.00	0.50	68.00	150.00	20.00	E.7602.1.2000	191.40