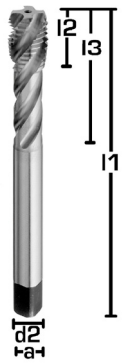
Gewindeschneider

MGB „EG“

HSSE-Maschinengewindebohrer für Helicoil-Einsätze

NEU

E.1630.1



HSS-E | DIN 371/376 | HARD-LUBE | EG | 1,5-2 x P FORM E | 45° | TOL. 6 H

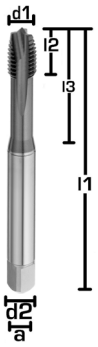
- HSSE machine taps for helicoil
- Gwintowniki maszynowe HSSE do wkładek Heli-Coil
- Maschi a macchina HSSE per utilizzo helicoil
- Machos de máquina en HSSE para insertos Helicoil
- HSSE Helis Makina Kılavuzu, Helicoil
- Метчики машинные (спираль 40°) для вставок при восстановлении резьбы HSSE для сквозных отверстий

Material	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.1	2.2	3.1	3.2
Material	3.3	4.1	4.2	4.3	4.4	4.5	4.6	5.1	5.2	6.1	6.2	6.3	

für Gewinde for thread	P	l2	l3	l1	d2	a	d1	DIN	Artikelnummer Article-No.	€ Stück / piece
EG-M 2,5	0.45	12	14	56	3.5	2.7	2.65	371	E.1630.1.EGM025	31.80
EG-M 3	0.50	12	21	63	4.5	3.4	3.15	371	E.1630.1.EGM03	24.60
EG-M 4	0.70	14	25	70	6.0	4.9	4.20	371	E.1630.1.EGM04	25.70
EG-M 5	0.80	18	30	80	6.0	4.9	5.25	371	E.1630.1.EGM05	27.70
EG-M 6	1.00	18	35	90	8.0	6.2	6.30	371	E.1630.1.EGM06	28.50
EG-M 8	1.25	20	39	100	10.0	8.0	8.40	371	E.1630.1.EGM08	36.10
EG-M 10	1.50	15		100	9.0	7.0	10.50	376	E.1630.1.EGM10	52.30
EG-M 12	1.75	20		110	11.0	9.0	12.50	376	E.1630.1.EGM12	65.90
EG-M 14	2.00	20		110	12.0	9.0	14.50	376	E.1630.1.EGM14	86.50
EG-M 16	2.00	20		125	14.0	11.0	16.50	376	E.1630.1.EGM16	92.70
EG-M 18	2.50	27		140	18.0	14.5	18.75	376	E.1630.1.EGM18	113.40
EG-M 20	2.50	30		160	18.0	14.5	20.75	376	E.1630.1.EGM20	137.00

HSSE/PM-Maschinengewindebohrer

E.1641.1



HSSE/PM | DIN 371/376 | TOL. 6 H | TICN | „M“ | 4-5 x P FORM B | Schaftanschnitt | N/mm² ≤1400 | ≤3 x D | SYNCHRO

- HSSE/PM machine taps
- Gwintowniki maszynowe HSSE/PM
- Maschi a macchina HSSE/PM
- Machos de máquina en HSSE/PM
- HSSE/PM Düz Makina Kılavuzu
- Метчики машинные HSSE/PM (TiCN) для сквозных отверстий

Material	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.1	2.2	3.1	3.2
	•	•	•	•	•	•	•	•	•	•	•	•	•
Material	3.3	4.1	4.2	4.3	4.4	4.5	4.6	5.1	5.2	6.1	6.2	6.3	
		•			•			•	•				

Schnittwerte Seite 1.48
Cutting data page 1.48

für Gewinde for thread	P	l2	l3	l1	d2	a	d1	DIN	Artikelnummer Article-No.	€ Stück / piece
M 3	0,50	5.00	18.00	56.00	3.50	2,7	2.50	371	E.1641.1.M03	16.20
M 4	0,70	7.00	21.00	63.00	4.50	3,4	3.30	371	E.1641.1.M04	16.20
M 5	0,80	8.00	25.00	70.00	6.00	4,9	4.20	371	E.1641.1.M05	16.20
M 6	1,00	10.00	30.00	80.00	6.00	4,9	5.00	371	E.1641.1.M06	17.60
M 8	1,25	13.00	35.00	90.00	8.00	6,2	6.80	371	E.1641.1.M08	24.60
M 10	1,50	15.00	39.00	100.00	10.00	8,0	8.50	371	E.1641.1.M10	30.80
M 12	1,75	18.00		110.00	9.00	7,0	10.20	376	E.1641.1.M12	40.70
M 16	2,00	20.00		110.00	12.00	9,0	14.00	376	E.1641.1.M16	51.40

d1 = Bohrdurchmesser
d1 = drilling diameter